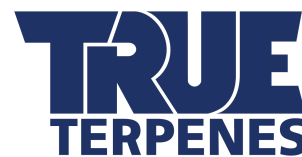


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1. Identification

Product Description	Camphene
CAS #	79-92-5
FEMA Number	2229
True Terpenes Item #	RM10030
Recommended Use	Concentrated aromatic and flavor ingredient which may be used in flavor and fragrance compounds according to legal and IFRA or FEMA GRAS/FDA guidelines.
Recommended Restrictions	For manufacturing use only
Company	True Terpenes (888) 954-8550 TrueTerpenes.com
Emergency Contact	Poison Control Helpline: 1 (800) 222-1222

2. Hazard(s) Identification



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Physical Hazards	Flammable solids	Category 2
Health Hazards	Acute toxicity, dermal	Category 5
	Serious eye damage/eye irritation	Category 2A
Environmental Hazards	Hazardous to the aquatic environment, acute hazard	Category 1
	Hazardous to the aquatic environment, long-term hazard	Category 1

Label Elements



Signal Word

Warning

Hazard Statement

Flammable solid. May be harmful in contact with skin. Causes serious eye irritation. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Precautionary Statement

Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTER/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.



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	Collect spillage.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not Otherwise Classified (HNOC)	None known.
Supplemental Information	None.

3. Composition / Information on Ingredients

Substances

Chemical Name	Common Name and Synonyms	CAS Number	Percent
CAMPHENE	2,2-dimethyl-3-methylidenebicyclo[2.2.1]heptane 2,2-DIMETHYL-3-METHYLENENORBORNANE 3,3-DIMETHYL-2-METHYLENENORCAMPHANE	79-92-5	100

4. First-Aid Measures



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Inhalation

If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. For breathing difficulties, oxygen may be necessary. Call a physician if symptoms develop or persist.

Skin Contact

Take off immediately all contaminated clothing. Get medical attention if irritation develops and persists. Wash skin thoroughly with soap and water for several minutes.

Eye Contact

Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists. Promptly wash eyes with plenty of water while lifting the eye lids.

Ingestion

Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs.

Most Important Symptoms / Effects, Acute and Delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Indication of Immediate Medical Attentional and Special Treatment Needed

Not available.

General Advice

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-Fighting Measures



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Suitable Extinguishing Media	Water spray, fog, CO ₂ , dry chemical, or alcohol resistant foam.
Unsuitable Extinguishing Media	Do not use a solid water stream as it may scatter and spread fire.
Specific Hazards Arising from the Chemical	Fire may produce irritating, corrosive and/or toxic gases.
Special Protective Equipment and Precautions for Firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection. Wear self-contained breathing apparatus with a full facepiece operated in the positive pressure demand mode when fighting fires.
Firefighting Equipment / Instructions	In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage. Ventilate closed spaces before entering them. Keep run-off water out of sewers and water sources. Dike for water control.
Specific Methods	Use water spray to cool unopened containers.
General Fire Hazards	Static charges generated by emptying package in or near flammable vapor may cause flash fire.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures	Keep unnecessary personnel away. Eliminate all sources of ignition. Avoid contact with skin or inhalation of spillage, dust or vapor. Do not touch damaged containers or spilled material unless wearing appropriate
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Methods and Materials for Containment and Cleaning Up

protective clothing. Ventilate closed spaces before entering them.

Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Prevent product from entering drains. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use. This material and its container must be disposed of as hazardous waste. Collect and dispose of spillage as indicated in section 13 of the SDS.

Environmental Precautions

Retain and dispose of contaminated wash water. Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water.

7. Handling and Storage



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Precautions for Safe Handling	Do not handle or store near an open flame, heat or other sources of ignition. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wash thoroughly after handling.
Conditions for Safe Storage, Including any Incompatibilities	Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.

8. Exposure Controls / Personal Protection

Occupational Exposure Limits	This substance has no PEL, TLV, or other recommended exposure limit.
Biological Limit Values	No biological exposure limits noted for the ingredient(s).
Appropriate Engineering Controls	Use explosion-proof ventilation equipment to stay below exposure limits. Adequate ventilation should be provided so that exposure limits are not exceeded.
Individual Protection Measures, Such as Personal Protective Equipment	
Eye / Face Protection	Wear safety glasses with side shields (or goggles).
Skin Protection	
Hand Protection	Chemical resistant gloves.
Other	Not available.



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Respiratory Protection

Respiratory protection not required. If ventilation is insufficient, suitable respiratory protection must be provided.

Thermal Hazards

Wear appropriate thermal protective clothing, when necessary.

General Hygiene Considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and Chemical Properties

Appearance	Refer to Spec Sheet
Physical State	Solid
Form	Solid
Color	Refer to Spec Sheet
Odor	Characteristic
Odor Threshold	Not available
pH	Not available
Melting Point / Freezing Point	124.7 °F (51.5 °C)
Initial Boiling Point and Boiling Range	317.3 °F (158.5 °C)



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Flash Point 73.0 °F (22.8 °C) Closed Cup

Evaporation Rate Not available

Flammability (solid, gas) Flammable solid

Upper / Lower Flammability or Explosive Limits

Flammability Limit - Lower (%) Not available

Flammability Limit - Upper (%) Not available

Explosive Limit - Lower (%) Not available

Explosive Limit - Upper (%) Not available

Vapor Pressure 3 mm Hg at 25 °C

Vapor Density 4.7

Relative Density Not available

Solubility(ies)

Solubility (water) Insoluble

Partition Coefficient (n-octanol/water) Not available

Auto-ignition Temperature Not available

Decomposition Temperature Not available

Viscosity Not available

Other Information



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Density	0.85 g/cm ³ at 20 °C
Explosive Properties	Not explosive
Flammability Class	Flammable IB estimated
Molecular Formula	C ₁₀ H ₁₆
Molecular Weight	136.24 g/mol
Oxidizing Properties	Not oxidizing

10. Stability and Reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical Stability	Material is stable under normal conditions.
Possibility of Hazardous Reaction	No dangerous reaction known under conditions of normal use.
Conditions to Avoid	Heat, flames and sparks. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible Materials	Strong oxidizing agents.
Hazardous Decomposition Products	No hazardous decomposition products if stored and handled as indicated.



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11. Toxicological Information

Information on Likely Routes of Exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin Contact	May be harmful in contact with skin. Causes mild skin irritation.
Eye Contact	Causes serious eye irritation. Causes mild eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms Related to the Physical, Chemical and Toxicological Characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on Toxicological Effects

Acute Toxicity	May be harmful in contact with skin.
Skin Corrosion / Irritation	Skin - rabbit - No skin irritation - 4 h - OECD Test Guideline 404
Serious Eye Damage / Eye Irritation	Causes serious eye irritation. Eyes - rabbit - Irritating to eyes. - 24 h - OECD Test Guideline 405

Respiratory or Skin Sensitization

Respiratory Sensitization	Not a respiratory sensitizer.
Skin Sensitization	This product is not expected to cause skin sensitization.

Germ Cell Mutagenicity Genotoxicity in vitro - Hamster - ovary - with and without metabolic



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activation - negative
Genotoxicity in vitro - mouse - lymphocyte - with and without metabolic
activation - negative
Genotoxicity in vivo - mouse - male and female - Oral - negative

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not available.

Reproductive Toxicity This product is not expected to cause reproductive or developmental effects.

Specific Target Organ Toxicity - Single Exposure Not classified.

Specific Target Organ Toxicity - Repeated Exposure Not classified.

Aspiration Hazard Not an aspiration hazard.



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12. Ecological Information

Ecotoxicity

Very toxic to aquatic life with long lasting effects.

Product

CAMPHENE (CAS 79-92-5)

Species

Test Results

Aquatic

Algae EC50

Green algae (Desmodesmus subspicatus)

> 1000 mg/l, 72 hours Method: OECD Test Guideline 201

Crustacea EC50

Daphnia magna

0.72 mg/l, 48 hours Method: OECD Test Guideline 202

Fish LC50

Danio rerio

0.72 mg/l, 96 hours Method: OECD Test Guideline 203

Other EC50

Activated Sludge

> 1000 mg/l, 3 hours Method: OECD Test Guideline 209

Persistence and Degradability

Biodegradability aerobic
Result: 14 % - Not readily biodegradable
Method: OECD Test Guideline 301C

Bioaccumulative Potential

Bioaccumulation Cyprinus carpio (Carp) - 56 d at 25 °C
Bioconcentration factor (BCF): 432 - 922
Method: OECD Test Guideline 305C

Mobility in Soil

No data available.



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Other Adverse Effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal Considerations

Disposal Instructions

Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local Disposal Regulations

Dispose in accordance with all applicable regulations.

Hazardous Waste Code

Not established.

Waste from Residues / Unused Products

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated Packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.



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14. Transport Information

ADN

UN Number	1325
UN Proper Shipping Name	FLAMMABLE SOLID, ORGANIC, N.O.S. (CAMPHENE)
Transport Hazard Class(es)	4.1
Subsidiary Class(es)	-
Packing Group	II
Environmental Hazards	Yes
Labels Required	4.1

ADR

UN Number	1325
UN Proper Shipping Name	FLAMMABLE SOLID, ORGANIC, N.O.S. (CAMPHENE)
Transport Hazard Class(es)	4.1
Subsidiary Class(es)	-
Packing Group	II
Environmental Hazards	Yes
Labels Required	4.1



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RID

UN Number	1325
UN Proper Shipping Name	FLAMMABLE SOLID, ORGANIC, N.O.S. (CAMPHENE)
Transport Hazard Class(es)	4.1
Subsidiary Class(es)	-
Packing Group	II
Environmental Hazards	Yes
Labels Required	4.1
Special Precautions for User	Read safety instructions, SDS and emergency procedures before handling.

DOT BULK

UN Number	1325
UN Proper Shipping Name	FLAMMABLE SOLID, ORGANIC, N.O.S. (CAMPHENE)
Hazard Class(es)	4.1
Packing Group	II
Environmental Hazards	
Marine Pollutant	Yes
Labels Required	4.1

DOT NON-BULK

UN Number	1325
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UN Proper Shipping Name	FLAMMABLE SOLID, ORGANIC, N.O.S. (CAMPHENE)
Hazard Class(es)	4.1
Packing Group	II
Environmental Hazards	
Marine Pollutant	No
Packaging Exceptions	151
Packaging Non Bulk	212
Labels Required	4.1

IATA

UN Number	1325
UN Proper Shipping Name	FLAMMABLE SOLID, ORGANIC, N.O.S. (CAMPHENE)
Transport Hazard Class(es)	4.1
Subsidiary Class(es)	-
Packing Group	II
Environmental Hazards	No
Labels Required	4.1

IMDG

UN Number	1325
UN Proper Shipping Name	FLAMMABLE SOLID, ORGANIC, N.O.S. (CAMPHENE)
Transport Hazard Class(es)	4.1



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Subsidiary Class(es)	-
Packing Group	II
Environmental Hazards	
Marine Pollutant	Yes
Labels Required	4.1
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable

ADN; ADR; DOT BULK; DOT NON-BULK; IATA; IMDG; RID



Marine Pollutant



15. Regulatory Information



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US Federal Regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency Release Notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not available.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely Hazardous Substance

Not listed.

SARA 311/312 Hazardous Chemical

Yes

Classified Hazard Categories

Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Serious eye damage or eye irritation



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SARA 313 (TRI reporting)

Not regulated.

Other Federal Regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US State Regulations

California Proposition 65

California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed Substance

Not listed.

International Inventories

Country(s) or Region	Inventory Name	On Inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes



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Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Toxic Chemical Substances (TCS)	Yes
United States and Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

*A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other Information

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Version # 00

HMIS® Ratings

Health 2

Flammability 3

Physical Hazard 0

Disclaimer

True Terpenes cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, and disposal and should not be considered as a guarantee or quality specification. This product has not been evaluated for safe use in e-cigarettes or any vaping application where the product(s) is/are intentionally vaporized and inhaled. True Terpenes has performed no testing on these products in e-cig/vaping applications. It is the sole responsibility of the individual(s) purchasing this product to assess its' safety in the final application. The above information relates only to this product and not to its use in combination with any other material or any particular process and is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and should not be considered as a guarantee or quality specification. The above information is based on data provided by and collected from recognized sources such as distributors, manufacturers, and technical groups and is considered to be accurate to the best of True Terpenes knowledge as of the date of this document. It is the responsibility of the user to review all safety information



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about this product and determine its safety and suitability in their own processes and operations. Appropriate warnings and safe handling procedures should be provided to all handlers and users, taking into account the intended use and the specific conditions and factors relating to such use in accordance with all applicable laws and regulations.

